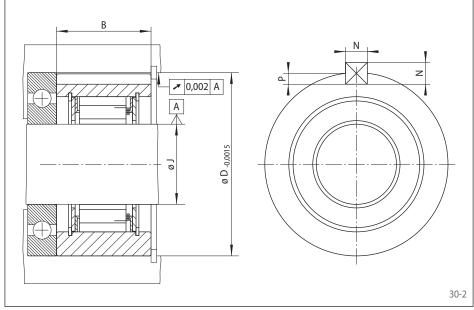
# **Internal Freewheels RC 200**

# **RINGSPANN<sup>®</sup>**

for keyway connection on the outer ring with sprags





# **Application as**

Backstop

#### Features

Internal Freewheels RC 200 are sprag freewheels without inner ring or bearing support. The customer's hardened and ground shaft is used as the inner ring.

Maximum torques up to 1 240 lb-ft.

The freewheel is incorporated into the customer's housing, allowing for a compact, space saving solution.

# Mounting

Internal Freewheels RC 200 require bearing support and a shaft hardened to HRC 58-62 with a 0.060 inch case depth after grinding to a 16 micro finish. Concentric alignment of the shaft and housing bore is required.

# Lubrication

Internal Freewheels RC 200 require either grease or oil lubrication. Lubrications containing molybdenum disulphide must not be used.

Backstop	Standard type For universal use		Dimensions						
Freewheel Size	Maximum torque M <sub>M</sub>	Nominal torque M <sub>N</sub>	Housing Bore Diameter D	Freewheel Diameter D	В	Shaft Diameter J	Keyway N x P	Use with bearing	Weight
	lb-ft	lb-ft	inch	inch	inch	inch	inch		lbs
RC 205	220	110	2.0482	2.0463	1.000	0.929/0.930	<sup>3</sup> / <sub>16</sub> x <sup>3</sup> / <sub>32</sub>	205	0.75
RC 206	390	195	2.4422	2.4403	1.125	1.289/1.290	1/4 x 1/8	206	1.00
RC 207	650	325	2.8360	2.8341	1.125	1.656/1.657	1/4 x 1/8	207	1.25
RC 208	900	450	3.1510	3.1491	1.250	1.840/1.841	<sup>3</sup> / <sub>8</sub> x <sup>3</sup> / <sub>16</sub>	208	1.75
RC 210	1 240	620	3.5447	3.5248	1.250	2.208/2.209	<sup>3</sup> / <sub>8</sub> x <sup>3</sup> / <sub>16</sub>	210	2.00

See page 9 for determination of selection torque.